



## STAGE ONE INSTRUCTIONS

1. Remove the vacuum slide from the carbs. Remove the stock needles & spacers noting order of assembly.
2. Using the slide drill (DD #50) provided, drill the stock slide lift hole and drill an auxiliary lift hole in the location shown in Fig.A. You may be understandably nervous about drilling your slides but the gains are very worth while. Due to model variations your slide lift holes may already be larger than the drill supplied. If they are, tap both slide lift holes on each slide with the tap provided (DT1024). Use the slide drill (DD #50) to enlarge the white plastic correctors (DCO353) and screw them into the tapped slide lift holes.
3. Install the Dynojet needles on groove #2, using all stock spacers (Fig. A). Install the Dynojet washer above the E-clip.
4. Remove the stock main jets and replace with the Dynojet main jets provided. Use the DJ096 main jets with stock exhaust pipe, or use the DJ100 main jets with after market header or slip-on with high flowing baffles. Be sure that the jets you are changing are the main jets.
5. Locate the Fuel Mixture Screw (Fig. B). Carefully turn mixture screw clockwise until lightly seated, then back out until you find your best idle. Our base setting is 1-3/4 turns.

**DYNOJET**  
E5108.002

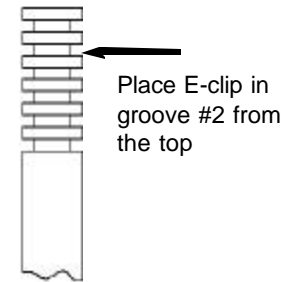


Fig. A

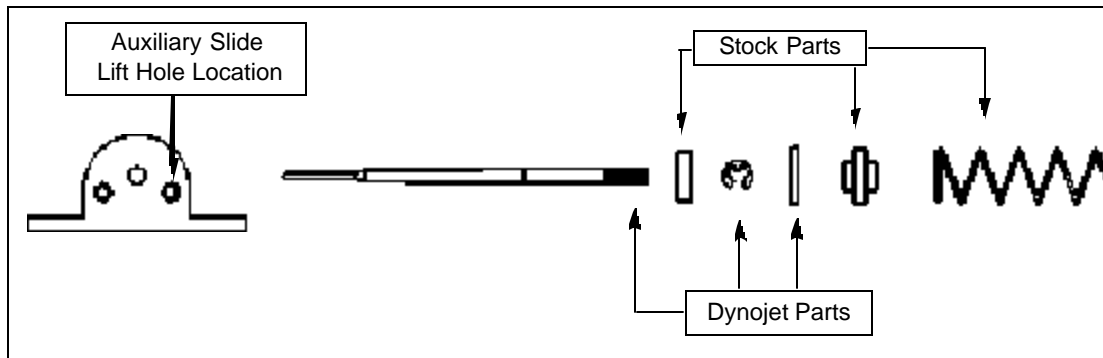


Fig. B

