

Q104.001
1996-2003 Honda
Forman 400FW

Stage 1

For mildly tuned machines using the stock airbox with stock or aftermarket filter. May also be used with a good aftermarket exhaust system.

Parts List		
1	Main Jet	DJ116
1	Main Jet	DJ120
1	Main Jet	DJ124
1	Fuel Needle	DNO140
1	Slide Drill	DD31
1	Adjusting Washer	DW0001
1	E-Clip	DE0001

STAGE ONE INSTRUCTIONS

1. Remove vacuum slide from carb. Remove stock needle & spacers, noting order of assembly (Fig.A).
2. Drill slide lift hole with DD31 drill bit supplied.
3. Install Dynojet needle on groove# 3 for applications below 6000 feet, groove #2 for above 6000 feet, using all stock spacers. Install the Dynojet washer above the E-clip.
4. Remove stock main jet and replace with Dynojet main provided. Use the DJ124 below 3000 feet, DJ120 from 3000 to 6000 feet and DJ116 above 6000Feet. Be sure that the jet you are changing is the main jet.
5. Locate the Fuel Mixture Screw (Fig B). Using a flat blade screwdriver, turn the mixture screw clockwise until it seats, then turn out 2-1/2 turns .

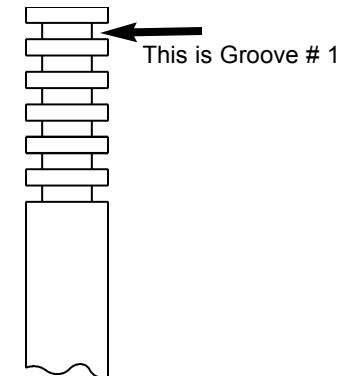


Fig.B

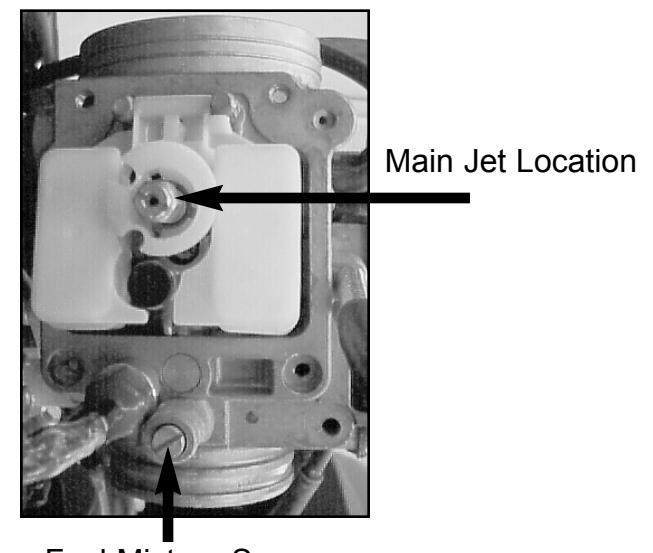
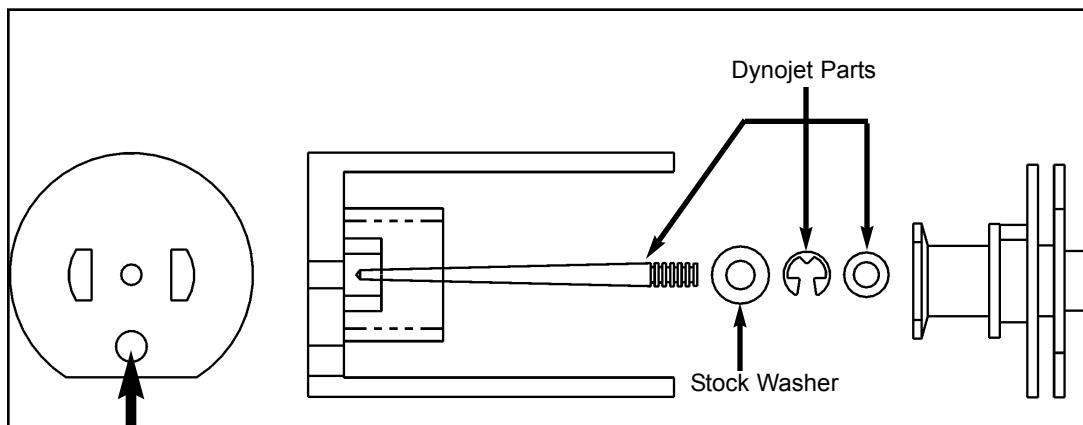


Fig. A



Drill This Hole
with DD31.